

			Qty	Torque Range	
				(Nm)	(Kg. M)
Cylinder Head	Cylinder Head	Special Hex Bolts - M10 X 170	4	40-45	4.0-4.5
	Camshaft & Sprocket Lock	Hex Bolt - M6 X 12	2	10-12	1.0-1.2
	Cylinder Head Side Mount	Hex Flange Bolt - M6 X	2	8-12	0.8-1.2
	De Compressor Fly Weight	Hex Socket Head Screw	1	3-5	0.3-0.5
	PAV Pipe Mounting	Hex Socket Head Screw M X	2	8-12	0.8-1.2
	Spark Plug	Spark Plug (M10) - CR8E	1	10-15	1.0-1.5
	Adapter Carb To Cyl Head	Hex Socket Head Screw- M6	2	8-12	0.8-1.2
Cylinder Barrel	Cylinder barrel side Mount	Hex Flange Nut M6 X 1	2	8-12	0.8-1.2
	Auto Chain Tensioner Mtg	Hex Socket Head Screw M6 X 25	2	10-12	1.0-1.2
	& Spring bolt	Special Hex Bolt M 8	1	8-10	0.8-1.0
Cylinder Head Cover	Cylinder Head Cover	Hex Flange Bolt - M6 X 60	5	10-14	1.0-1.4
		Hex Flange Bolt - M6 X 55	3	10-14	1.0-1.4
		Hex Flange Bolt - M6 X 45	1	10-14	1.0-1.4
		Hex Flange Bolt - M6 X 40	1	8-12	0.8-1.2
		Hex Flange Bolt - M6 X 20	6	8-12	0.8-1.2
		Hex Flange Bolt - M6 X 21	2	8-12	0.8-1.2
	Tappet Cover	Hex Flange Bolt-M6 X 21	4	8-12	0.8-1.2
Plug, Camshaft Hole	Hex Flange Bolt - M6 X 16	1	8-12	0.8-1.2	
Cam Cover	Rocker Shaft Plugs	Hex Socket Head Plug-M14 X 12	2	25-30	2.5-3.0
	Cover- Cam Center	Hex Flange Bolt - M6 X 16	2	8-12	0.8-1.2